



# KnotMaster

Groz-Beckert offers knotting machines and tying frames for every application - from standard requirements to special applications

Under the brand name KnotMaster, Groz-Beckert offers high-performance warp tying machines with efficient technology and simple operation for the most diverse range of applications. Customers benefit from rapid warp changes and reduced processing times for more efficient and cost-effective weaving preparation. Different models are available for standard requirements - as well as special applications.

## Benefits

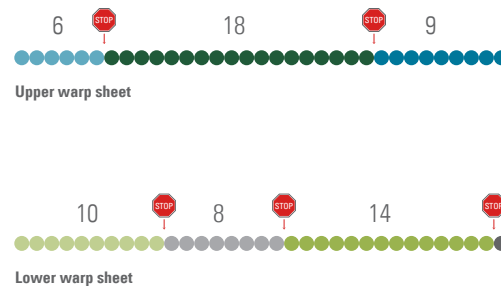
- User and service friendly modular systems
- Compact design
- Single and double knots
- Up to 600 knots per minute
- Yarn break detector

## KnotControl

Machine operation via touchscreen

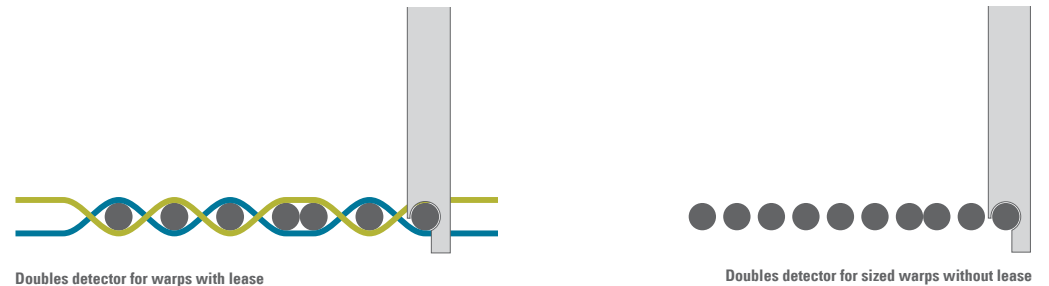


## Repeat control programming example



## Doubles detector

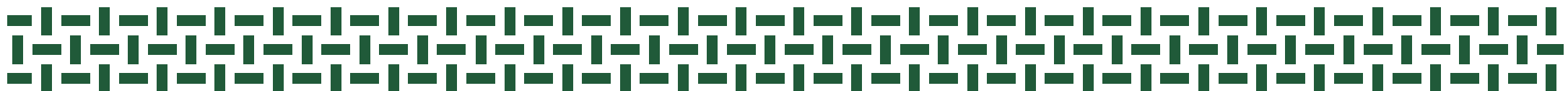
Mechanically with lease (optional electronic control for warps without lease)



# GROZ-BECKERT

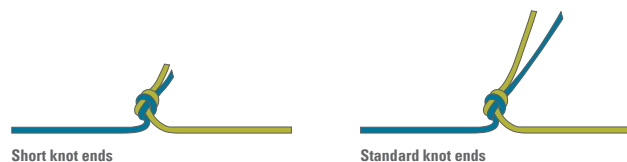
## Groz-Beckert KG

Parkweg 2, 72458 Albstadt, Germany  
Phone +49 7431 10-0, Fax +49 7431 10-2777  
contact-weaving@groz-beckert.com  
www.groz-beckert.com



## Variably adjustable knot ends

Up to 4 mm depending on the type of the machine and application



## Tying methods

- 1) Upper warp sheet and lower warp sheet without lease
- 2) Upper warp sheet without lease and lower warp sheet with lease
- 3) Upper warp sheet with lease and lower warp sheet without lease
- 4) Upper warp sheet with lease and lower warp sheet with lease



## Knotting machine-Overview

Designation		AS/3	TS/3	XS/3Q	RS/3	RSD/3	ZS/3	TS/3 TapeMaster
<b>Material</b>		<ul style="list-style-type: none"> <li>Natural and synthetic fiber yarns</li> <li>Mono- and multifilaments</li> <li>Textured yarns</li> <li>Stretch yarns</li> <li>Steel wires</li> </ul>	<ul style="list-style-type: none"> <li>Natural and synthetic fiber yarns</li> <li>Mono- and multifilaments</li> <li>Textured yarns</li> <li>Stretch yarns</li> <li>Steel wires</li> <li>PP and PE tapes</li> </ul>	<ul style="list-style-type: none"> <li>Natural and synthetic fiber yarns</li> <li>Mono- and multifilaments</li> <li>Fancy yarns (Bouclé, slub, chenille)</li> </ul>	<ul style="list-style-type: none"> <li>Natural and synthetic fiber yarns</li> <li>Mono- and multifilaments</li> <li>Stretch yarns</li> <li>Steel wires</li> <li>Glass fiber</li> </ul>	<ul style="list-style-type: none"> <li>Natural and synthetic fiber yarns</li> <li>Mono- and multifilaments</li> <li>Stretch yarns</li> <li>Steel wires</li> </ul>	<ul style="list-style-type: none"> <li>Natural and synthetic fiber yarns</li> <li>Mono- and multifilaments</li> <li>Kevlar</li> <li>Glass fiber</li> <li>Carbon fiber</li> </ul>	<ul style="list-style-type: none"> <li>Natural and synthetic fiber yarns</li> <li>Mono- and multifilaments</li> <li>Specially for tapes 3–7 mm</li> <li>and for extremely lowslay densities</li> </ul>
<b>Tying range ...</b>	Ne	738,2–1,2	738,2–1,2	118,1–0,3	265,7–3	147,6–2,1	41,3–0,4	76,7–1,2
	Nm	1.250–2	1.250–2	200–0,5	450–5	250–3,5	70–0,7	130–2
	den	7–4.500	7–4.500	45–18.000	20–1.800	36–2.600	130–13.000	70–4.500
	dtex	8–5.000	8–5.000	50–20.000	22–2.000	40–2.900	145–14.000	76–5.000
<b>Single knots</b>		•	•	•	–	•	–	•
<b>Double knots</b>		–	–	–	•	•	•	–
<b>Automatic repetition unit</b>		•	•	•	•	•	•	•
<b>Tying methods</b>		4	4 optional	4	4 optional	3 optional	4 optional	2 (lease/clip optional)
<b>Doubles detector (with lease)</b>		•	•	•	•	•	•	–
<b>Doubles detector (without lease)</b>		optional	–	–	–	–	–	–
<b>Yarn break detector</b>		•	•	•	•	•	•	–
<b>KnotControl</b>		•	•	•	•	•	•	•
<b>Knot counter</b>		•	•	•	•	•	•	•